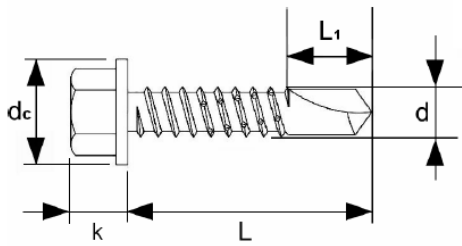
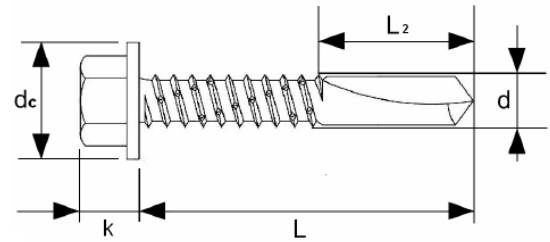
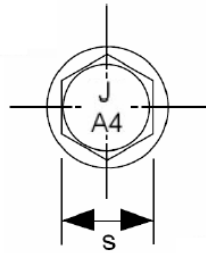


316 Stainless Steel Bi-Metal Hex Washer Head



Drill Point #3



Drill Point #5

Bi-Metal

Material: Bi-Metal (316 Stainless Steel Body + Carbon Steel Drill Point)

Specification: DIN 7504K

(Item No.): drill point #3 (50093)

drill point #5 (50095)

Ordering example: 316 stainless steel bi-metal #5 hex washer head self-drilling screw #6.3 x 38mm (item no.: 5009514038)

d (diameter)	M5.5	M6.3
Thread Pitch / mm	1.8	1.8
d _c (washer diameter) / mm	10 - 11	12.2 - 13.2
k (head thickness) / mm	5.15 - 5.45	6.15 - 6.45
s (width across flat) / mm	7.78 - 8	9.78 - 10
L ₁ / mm	8 - 9	8 - 9
L ₂ / mm	15 - 16	15 - 16
Nr. acc. to ISO	# 12	# 14

	Drill Point #3		Drill Point #5	
	M5.5	M6.3	M5.5	M6.3
Max. Screw Driver Speed / r.p.m.	2500	1800	1800	1800
Max. Drilling Capacity / mm	6	6	12.5	12.5

d (diameter)	M5.5	M6.3
L (length) / mm		
25	12025	14025
38	12038	14038
50	12050	14050

Special sizes and other standards on request